

# Magnum® PRO 150SG Spool Gun

**PRECISE FEEDING PERFORMANCE**



Shown:  
Magnum® PRO 150SG (K5471-1)

## KEY FEATURES

The Magnum® PRO 150SG spool gun is an affordable solution for reliable and precise wire feeding performance with soft aluminum wire. Designed for easy setup and simple operation, The Magnum PRO 150SG caters to both experienced and hobbyist welders using Lincoln Electric compact wire feeder/welders

- **Ergonomic, Balanced Design** - this lightweight gun is easy to handle for extended welding sessions. An optional, removable second handle provides improved and personalized grip options.
- **Hassle Free Set Up** - The Magnum PRO 150SG Spool Gun connects directly to both 4-pin and 8-pin Lincoln Electric welding machines
- **Durable Storage And Travel Case** - The robust carrying case protects the spool gun from damage during storage and transport.
- **Premium Magnum PRO Expendables** - Patented features designed with both performance and productivity in mind help extend service life, reducing downtime and overall costs

### Processes »

MIG

### Applications »

Light Fabrication, Quick Projects and Repair

### Recommended Power Sources »

See Machine Compatibility Table

### Product Number »

K5471-1 Magnum® PRO 150SG

## WHAT'S INCLUDED



- Spool gun with 15 ft. (4.5 m) cable
- Optional fore grip handle
- Spool of SuperGlaze® 0.035in. (0.9 mm) 4043 aluminum alloy wire ED030308
- 0.030-0.035 in. (0.8-0.9 mm) drive roll
- Contact tips (Qty. 3) KP2744-035T
- 4 pin to 8 pin adapter KP5733-1
- Sturdy carrying case
- Legacy Machine Adapter (not Pictured)

## MACHINE COMPATIBILITY

Magnum PRO 150SG – 4 Pin:	Magnum PRO 150SG – 8 Pin:
POWER MIG® 216	POWER MIG® 140MP
POWER MIG® 210 MP	MIG-Pak 140
POWER MIG® 140C	LE31MP
POWER MIG® 180C	
POWER MIG® 180 Dual	
POWER MIG® 211i	
POWER MIG® 215 MPi™	
SP-140T	
SP-180T	

## EXPENDABLE PARTS

Order Number	Description in (mm)
KP2744-030T	0.030 (0.8) Contact Tip, 10 pack
KP2744-035T	0.035 (0.9) Contact Tip, 10 pack
KP3076-1	Gas Diffuser
KP3075-1-50F	Gas Cone Assembly
KP3325-1	Gun Tube Assembly
KP2529-2	Drive Roll Assembly
KP2632-1	Liner Assembly

## PRODUCT SPECIFICATIONS

Product Name	Product Number	Connection Type	Cable Length ft (m)	Wire Size Range in (mm)	Rated Output Current/Duty Cycle	H x W x D in (mm)	Net Wt. lbs (kg)
Magnum® PRO 150SG	K5471-1	4 & 8 Pin	15 (4.5)	0.030-0.035 (0.8-0.9)	150A @ 100%	15.75 x 10.50 x 4.25 (400 x 267 x 108)	3.5 (1.6)

For best welding results with Lincoln Electric® equipment, always use Lincoln Electric consumables. Visit [www.lincolnelectric.com](http://www.lincolnelectric.com) for more details.

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